

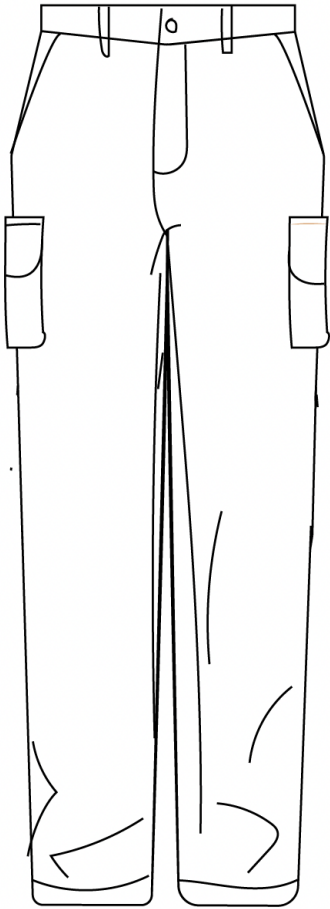


DESCRIPTION: Fleece Lined Full Length
Khakis with zipper fly and button closure
that has cargo pockets on the side seams.

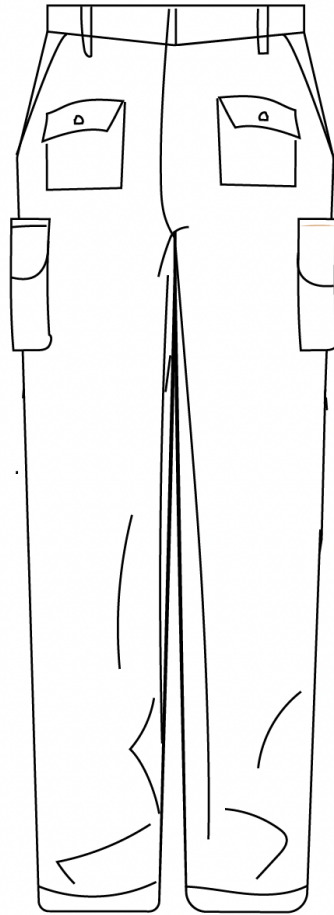
TEXTILE: Bottom weight woven twill and
brushed cotton/poly blend fleece

Style#01303320

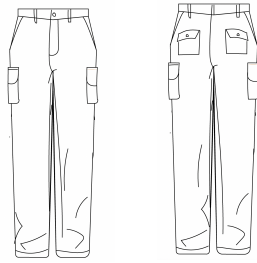
Delivery: 9/23/24



FRONT



BACK

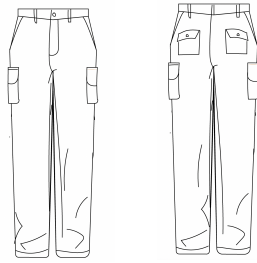
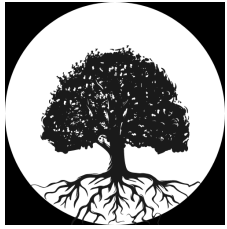


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MEASUREMENT CHART

[illegible]



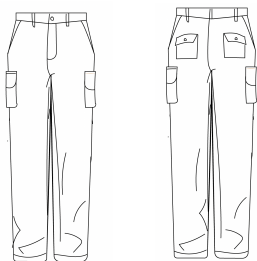
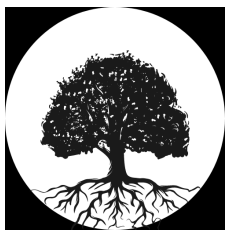
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Comments:

MEASUREMENT CHART - GRADED

	Tolerance	XS	S	M	L	XL	XXL		
Waist - laid flat across	+1/2	14.2 5	15.25	16 1/4"	17 1/4	18 1/4	19 1/4		
Waistband width	+1/4	-0.5	0.5	1 1/2"	2 1/2	3 1/2	4 1/2		
Top of waistband to crotch	+1/2	9	10	11"	12	13	14		
Length of crotch zipper	+1/2	2.73	3.73	4 3/4"	5 3/4	6 3/4	7 3/4		
Hip - laid flat across	+1/4	19	20	21"	22	23	24		
Inseam - crotch to hem	+1/2	29	30	31"	32	33	34		
Outside seam - waistband to hem	+1/2	39.5	40.5	41 1/2"	42 1/2	43 1/2	44 1/2		
Width of belt loops	+1/2	-1.5	-0.5	1/2"	1 1/2	2 1/2	3 1/2		
Spacing between belt loops	+1/2	5	6	7"	8	9	10		
Leg width 1" below crotch - laid flat	+1/4	9	10	11"	12	13	14		

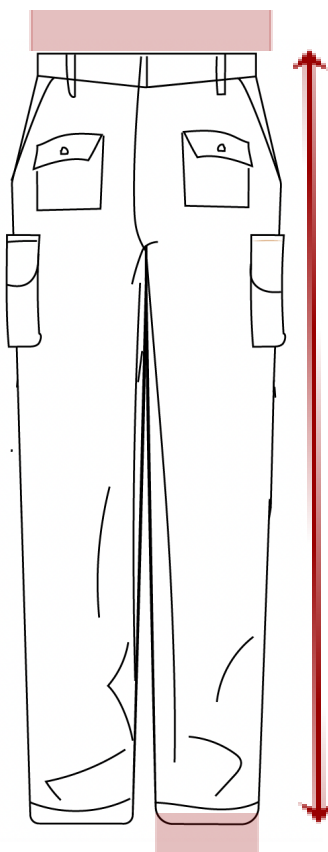
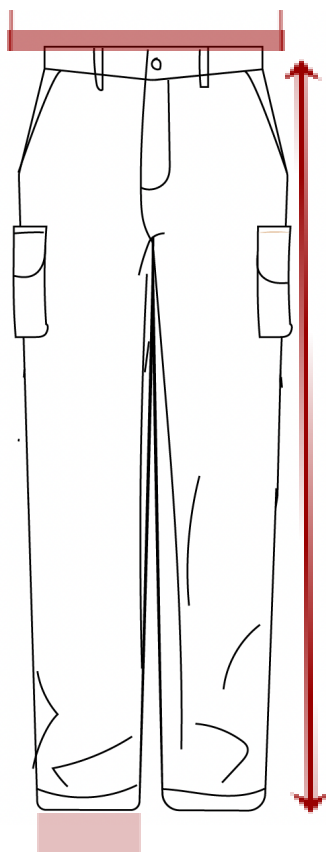


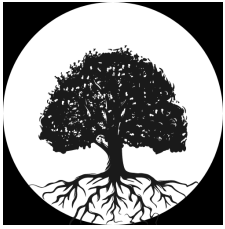
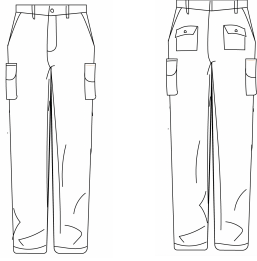
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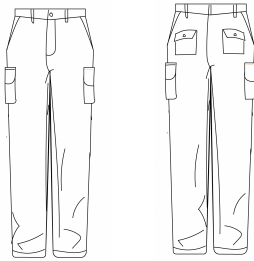
MEASUREMENT CHART - GRADED

	Tolerance	XS	S	M	L	XL	XXL		
Waist - laid flat across	+1/2	14.2 5	15.25	16 1/4"	17 1/4	18 1/4	19 1/4		
Waistband width	+1/4	-0.5	0.5	1 1/2"	2 1/2	3 1/2	4 1/2		
Leg width at knee - laid flat	+1/4	6.5	7.5	8 1/2"	9 1/2	10 1/2	11 1/2		
Leg width at hem - laid flat	+1/4	5.25	6.25	7 1/4"	8 1/4	9 1/4	10 1/4		

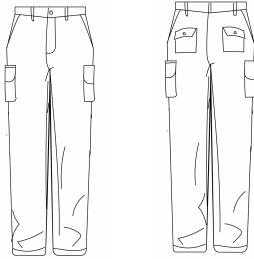


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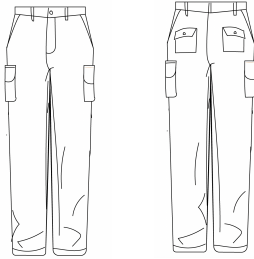
PATTERN CHART			
Textile	Pattern Piece	Quantity	Notes
Lining	Front piece	2 to pair	
Lining	Back piece	2 to pair	
Shell	Front piece	2 to pair	
Shell	Back piece	2 to pair	
Shell	Front pocket	2 to pair	
Shell	Back pocket	2 to pair	
Shell	Side pocket	2 to pair	
Shell	Waistline	1	
Shell	Belt loops	5	

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BILL OF MATERIALS - Textiles								
Function	Construction	Source	Color	Location	Fiber content	Width	Weight	Quantity
Shell	Woven khaki twill	Fabric Wholesale Direct	Khaki	Shell	100% cotton	60"	268 GSM	2 yd
Lining	Brushed fleece	Nature's Fabrics	Navy	Lining	70% bamboo, 30% cotton	65"	280 GSM	1.75 yd
Interfacing	Fusible	Fabric Wholesale Direct	Off-White	Wrong side of fashion fabric inner waistband, wrong side of fabric behind zipper	100% polyester	60"	60 GSM	.25 yd

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BILL OF MATERIALS - Trims							
Function	Material	Source	Color	Location	Size	Finish	Quantity
Button	Metal	Wawak Sewing Supplies	Antique Brass	Center front waistband, back pocket flaps	1/8"	Metal	3
All Purpose Zipper	Metal, Polyester	Wawak Sewing Supplies	Khaki	Center Front, zipper fly	7"		1
Thread	Cotton/Poly	Wawak Sewing Supplies	Cord Brown	All Operations	TEX 40		

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BILL OF MATERIALS - Labels and Packaging						
Product	Description	Source	Material/content	Dimensions	Location	Method of attachment
Logo Tag	3 x 1" tag	Dutch Label Company	Polyester/cotton	3" x 1"	Center back inside, 1.5" below edge	Top stitching
Size Tag	1 x .5" tag	Dutch Label Company	polyester/cotton	1" x .5"	1/8" up from bottom of logo tag	Top stitching

Tag Example:

