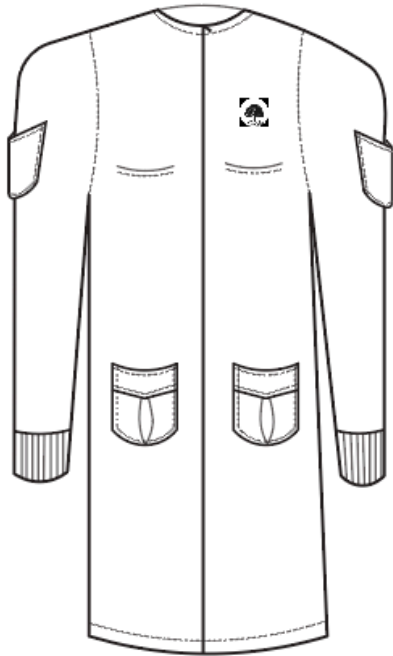




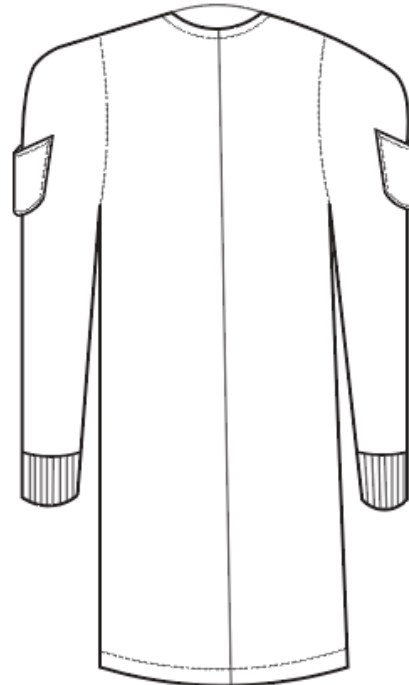
DESCRIPTION: Arctic Proof Parka made of highly insulated fabrics. Features double front patch pockets, mirrored patched pockets on each arm, and rib knit trim on the sleeves. Can be paired with the detachable Arctic Set. TEXTILE: Water resistant nylon, Thinsulate fabric, and cotton/poly blend rib knit.

Style#01506650

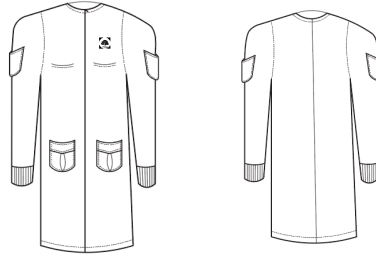
Delivery: 11/1/24



FRONT



BACK

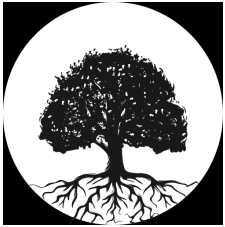
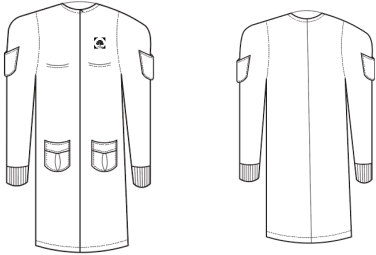


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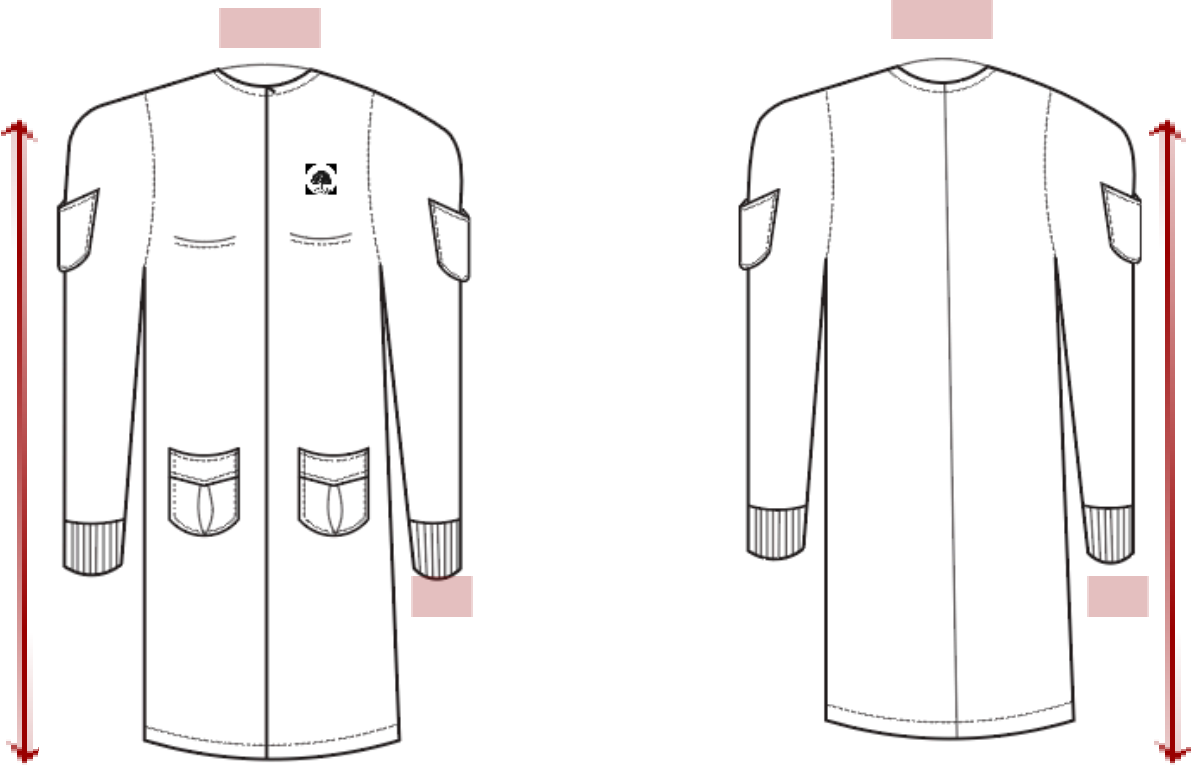
Style#01506650

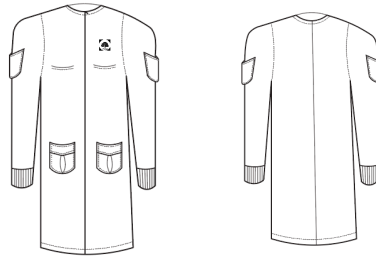
MEASUREMENT CHART

Description (measurement)	target spec	first sample	first sample	target spec	second sample	second sample	targe t spec	third sample	third sample
	size - XS	vendor	fit session	size	vendor	fit session	size	vendor	fit session
Center back length	30								
Bust 1" below armhole	19								
Waist 15 1/4" from HPS at back	16 3/4								
Hip 26" from HPS	21 1/3								
Across back-shoulder seam to shoulder seam	16								
Back length from HPS to waist seam	25 1/3								
Neck with shoulder seam to shoulder seam	8 1/3								
Front neck drop from HPS	2 3/4								
Back neck drop from HPS	3								
Armhole	10								
Sleeve length from shoulder to cuff edge	23 3/4								
Sleeve opening	10								
Back length from HPS to hem	30 1/2								

		DESCRIPTION: Arctic Proof Parka made of highly insulated fabrics. Features double front patch pockets, mirrored patched pockets on each arm, and rib knit trim on the sleeves. Can be paired with the detachable Arctic Set. TEXTILE: Water resistant nylon, Thinsulate fabric, and cotton/poly blend rib knit Style#01506650
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Zipper Length	30 1/2								
Comments:									



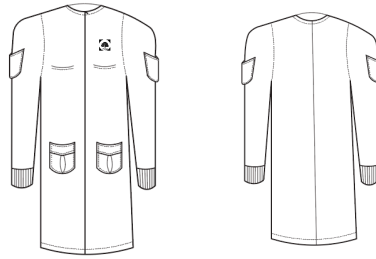


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Style#01506650

MEASUREMENT CHART - GRADED

	Tolerance	XS	S	M	L	XL	XXL		
Center back length	+1/2	30	31	32	33	34	35		
Bust 1" below armhole	+1/4	19	20	21	22	23	24		
Waist 15 1/4" from HPS at back	+1/2	16 3/4	17 3/4	18 3/4	19 3/4	20 3/4	21 3/4		
Hip 26" from HPS	+1/2	21 1/3	22 1/3	23 1/3	24 1/3	25 1/3	26 1/3		
Across back-shoulder seam to shoulder seam	+1/4	16	17	18	19	20	21		
Back length from HPS to waist seam	+1/2	25 1/3	26 1/3	27 1/3	28 1/3	29 1/3	30 1/3		
Neck with shoulder seam to shoulder seam	+1/2	8 1/3	9 1/3	10 1/3	11 1/3	12 1/3	13 1/3		
Front neck drop from HPS	+1/2	2 3/4	3 3/4	4 3/4	5 3/4	6 3/4	7 3/4		
Back neck drop from HPS	+1/2	3	4	5	6	7	8		
Armhole	+1/4	10	11	12	13	14	15		
Sleeve length from shoulder to cuff edge	+1/4	23 3/4	24 3/4	25 3/4	26 3/4	27 3/4	28 3/4		

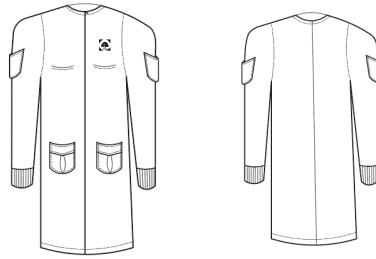


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Style#01506650

MEASUREMENT CHART - GRADED

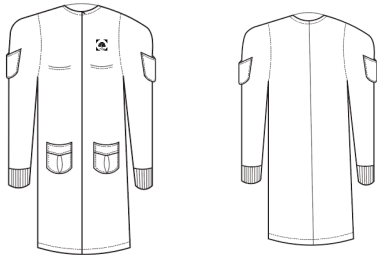
	Tolerance	XS	S	M	L	XL	XXL		
Center back length	+1/2	30	31	32	33	34	35		
Bust 1” below armhole	+1/4	19	20	21	22	23	24		
Sleeve opening	+1/4	10	11	12	13	14	15		
Back length from HPS to hem	+1/2	30 1/2	31 1/2	32 1/2	33 1/2	34 1/2	35 1/2		
Zipper Length	+1/4	30 1/2	31 1/2	32 1/2	33 1/2	34 1/2	35 1/2		



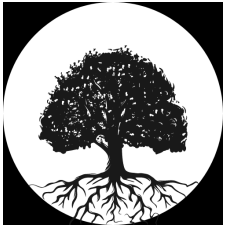
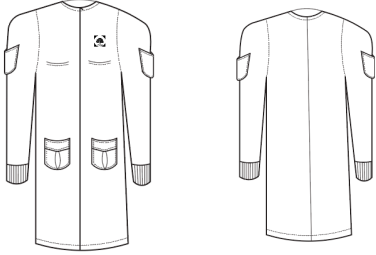
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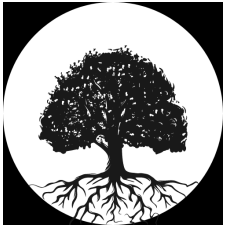
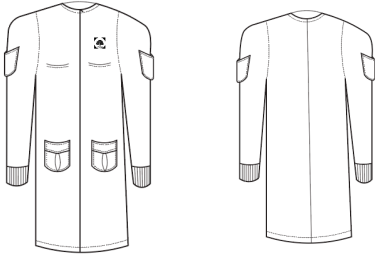
PATTERN CHART			
Textile	Pattern Piece	Quantity	Notes
Shell	Side front bodice	2 to pair	
Shell	Back Bodice Left	1	
Shell	Back Bodice Right	1	
Shell	Collar	1	
Shell	Sleeve	2 to pair	
Shell	Arm Pocket	2 to pair	
Shell	Cuff	2 to pair	
Shell	Front Pocket	2 to pair	

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Style#01506650		

BILL OF MATERIALS - Textiles								
Function	Construction	Source	Color	Location	Fiber content	Width	Weight	Quantity
Shell	Nylon	Fabric Wholesale Direct	Neon Green	Shell	100% nylon	60"	70 GSM	3.5 yd
Lining	Brushed Fleece	Nature's Fabrics	Black	Lining	70% bamboo , 30% cotton	65"	280 GSM	3 yd
Insulation	Olefin/Poly	3M	White	In between lining and shell	55% polyester, 45% olefin	60"	210 GSM	2.5 yd

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BILL OF MATERIALS - Trims							
Description	Material	Source	Color	Finish	Location	Size	Quantity
Rib Knit	100% cotton	Wawak Sewing Supplies	Black	Fabric	End of each sleeve, collar	36 " x 9"	1
Zipper	Nylon, polyurethane	Wawak Sewing Supplies	Black	Nylon/Poly	Center Front	36"	1
Buttons	Metal	Wawak Sewing Supplies	Antique Copper	Metal	Front pocket flaps	20L	2
Thread	Nylon	Wawak Sewing Supplies	Black		All operations	TEX 70	

		DESCRIPTION: Arctic Proof Parka made of highly insulated fabrics. Features double front patch pockets, mirrored patched pockets on each arm, and rib knit trim on the sleeves. Can be paired with the detachable Arctic Set. TEXTILE: Water resistant nylon, Thinsulate fabric, and cotton/poly blend rib knit Style#01506650
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BILL OF MATERIALS - Labels and Packaging						
Product	Description	Source	Material/content	Dimensions	Location	Method of attachment
Brand Tag	Tag with brand name	Dutch Label Company	Cotton/Poly	3" x 1"	Center back inside, 1.5" below edge	Top Stitching
Size Tag	Tag with garment size	Dutch Label Company	Cotton/Poly	3" x 1"	1/8" up from bottom of logo tag	Top Stitching

Tag Example:

