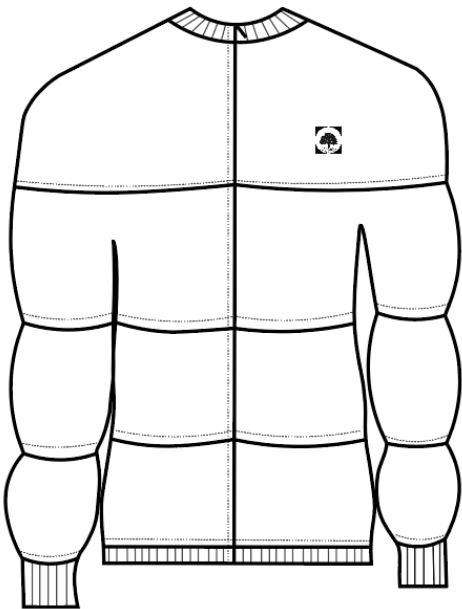
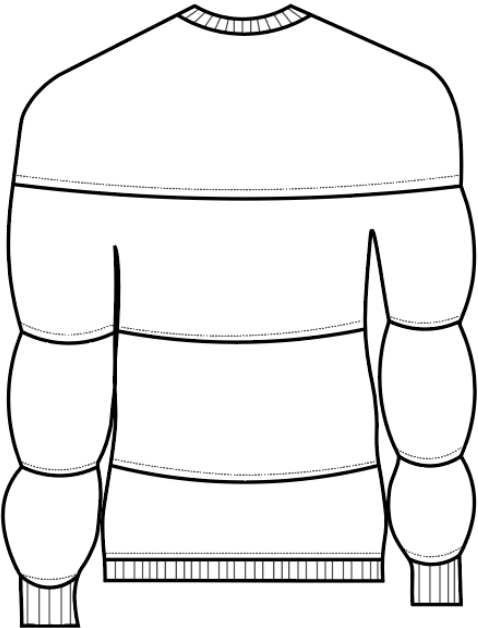
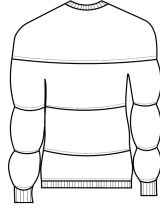
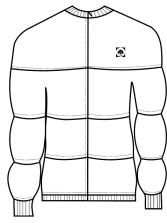
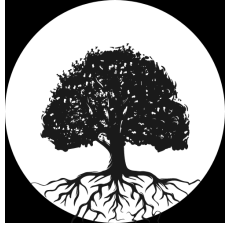


	DESCRIPTION: Hip Length Puffer Jacket with side seam pockets and rib knit trims. TEXTILE: Water resistant nylon/poly blend and cotton/poly blend rib knitting	Style#01506650 Delivery: 9/23/24

	
FRONT	BACK

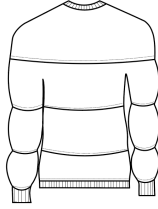
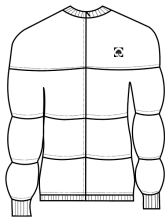
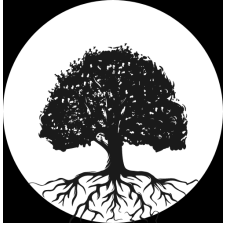


DESCRIPTION: Hip Length Puffer Jacket with side seam pockets and rib knit trims. TEXTILE: Water resistant nylon/poly blend and cotton/poly blend rib knitting

Style#01506650

MEASUREMENT CHART

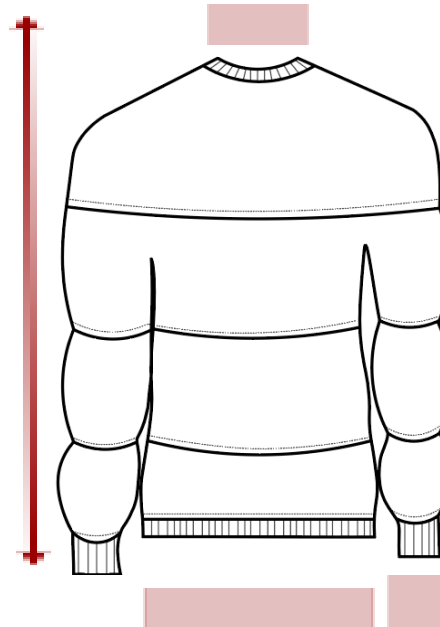
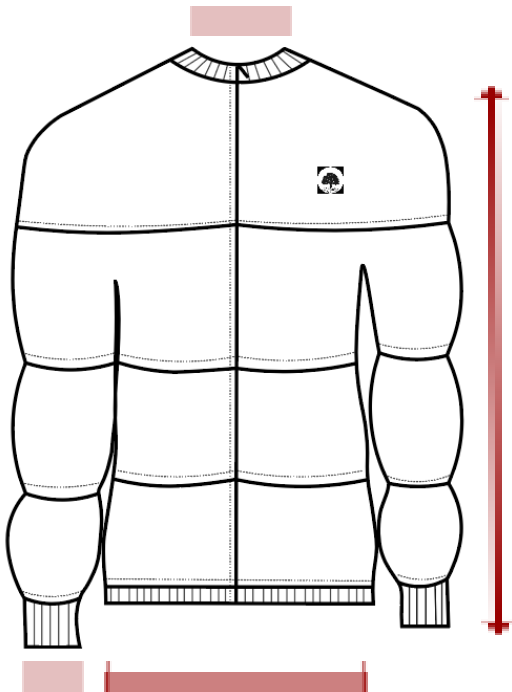
Description (measurement)	target spec	first sample	first sample	target spec	second sample	second sample	targe t spec	third sample	third sample
	size - S	vendor	fit session	size	vendor	fit session	size	vendor	fit session
Center back length	24 1/3								
Bust 1" below armhole	21 1/2								
Waist 25" from HPS at back	22 1/2								
Across back-shoulder seam to shoulder seam	17 1/2								
Back length from HPS to waist seam	24 2/3								
Neck with shoulder seam to shoulder seam	9 1/2								
Front neck drop from HPS	3 1/2								
Back neck drop from HPS	3 1/2								
Armhole	11 1/2								
Sleeve length from shoulder to cuff edge	25 1/2								
Sleeve opening	9 1/2								
Back length from HPS to hem	24 2/3								

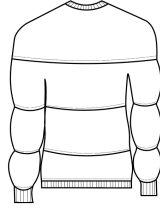
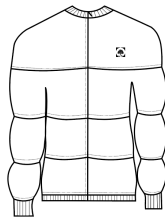
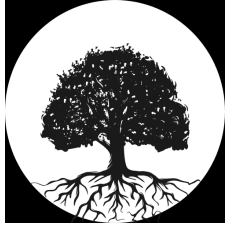


DESCRIPTION: Hip Length Puffer Jacket with side seam pockets and rib knit trims. TEXTILE: Water resistant nylon/poly blend and cotton/poly blend rib knitting

Style#01506650

Zipper Length	25 1/3								
Bottom hem	1								
Cuff hem	1								
Comments:									



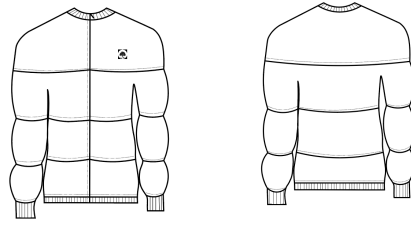


DESCRIPTION: Hip Length Puffer Jacket with side seam pockets and rib knit trims. TEXTILE: Water resistant nylon/poly blend and cotton/poly blend rib knitting

Style#01506650

MEASUREMENT CHART - GRADED

	Tolerance	XS	S	M	L	XL	XXL
Center back length	+1/2	23 1/3	24 1/3	25 1/3	26 1/3	27 1/3	28 1/3
Bust 1" below armhole	+1/4	20 1/2	21 1/2	22 1/2	23 1/2	24 1/2	25 1/2
Waist 25" from HPS at back	+1/2	21 1/2	22 1/2	23 1/2	24 1/2	25 1/2	26 1/2
Across back-shoulder seam to shoulder seam	+1/2	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	21 1/2
Back length from HPS to waist seam	+1/4	23 2/3	24 2/3	25 2/3	26 2/3	27 2/3	28 2/3
Neck with shoulder seam to shoulder seam	+1/2	8 1/2	9 1/2	10 1/2	11 1/2	12 1/2	13 1/2
Front neck drop from HPS	+1/2	2 1/2	3 1/2	4 1/2	5 1/2	6 1/2	7 1/2
Back neck drop from HPS	+1/2	2 1/2	3 1/2	4 1/2	5 1/2	6 1/2	7 1/2
Armhole	+1/2	10 1/2	11 1/2	12 1/2	13 1/2	14 1/2	15 1/2
Sleeve length from shoulder to cuff edge	+1/4	24 1/2	25 1/2	26 1/2	27 1/2	28 1/2	29 1/2
Sleeve opening	+1/4	8 1/2	9 1/2	10 1/2	11 1/2	12 1/2	13 1/2
Back length from HPS to hem	+1/4	23 2/3	24 2/3	25 2/3	26 2/3	27 2/3	28 2/3

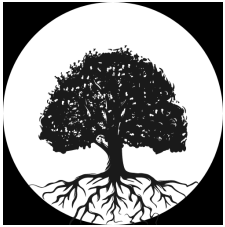
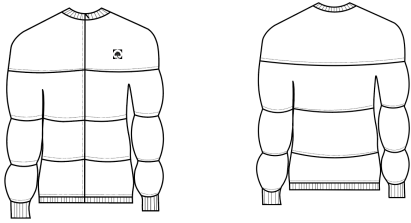


DESCRIPTION: Hip Length Puffer Jacket with side seam pockets and rib knit trims. TEXTILE: Water resistant nylon/poly blend and cotton/poly blend rib knitting

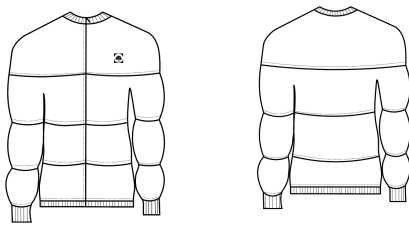
Style#01506650

MEASUREMENT CHART - GRADED

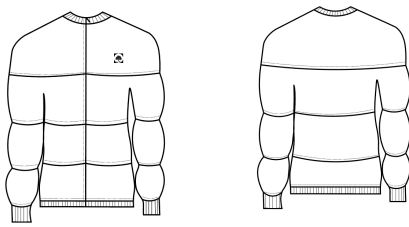
	Tolerance	XS	S	M	L	XL	XXL
Center back length	+1/2	23 1/3	24 1/3	25 1/3	26 1/3	27 1/3	28 1/3
Bust 1" below armhole	+1/4	20 1/2	21 1/2	22 1/2	23 1/2	24 1/2	25 1/2
Zipper Length	+1/2	24 1/3	25 1/3	26 1/3	27 1/3	28 1/3	29 1/3
Bottom hem	+1/2	1	1	1	1	1	1
Cuff hem	+1/2	1	1	1	1	1	1

		DESCRIPTION: Hip Length Puffer Jacket with side seam pockets and rib knit trims. TEXTILE: Water resistant nylon/poly blend and cotton/poly blend rib knitting Style#01506650
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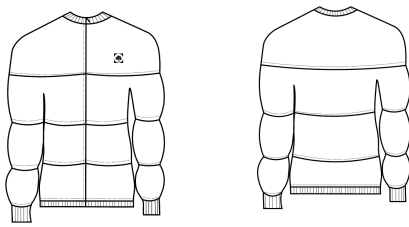
PATTERN CHART			
Textile	Pattern Piece	Quantity	Notes
Shell	Side front bodice	2 to pair	
Shell	Center back bodice	1	
Shell	Collar	1	
Shell	Sleeve	2 to pair	
Shell	Pocket	2 to pair	
Shell	Cuff	2 to pair	

		DESCRIPTION: Hip Length Puffer Jacket with side seam pockets and rib knit trims. TEXTILE: Water resistant nylon/poly blend and cotton/poly blend rib knitting
		Style#01506650

BILL OF MATERIALS - Textiles								
Function	Construction	Source	Color	Location	Fiber content	Width	Weight	Quantity
Shell	Nylon	Fabric Wholesale Direct	Rifle Green	Shell	100% nylon	60"	70 GSM	3 yd
Lining	Brushed Fleece	Nature's Fabrics	Black	Lining	70% bamboo , 30% cotton	65"	280 GSM	2.75 yd
Insulation	Polyester/Olefin	3M	White	In between lining and shell	55% polyester, 45% olefin	60"	105 GSM	2.75 yd

		DESCRIPTION: Hip Length Puffer Jacket with side seam pockets and rib knit trims. TEXTILE: Water resistant nylon/poly blend and cotton/poly blend rib knitting
		Style#01506650

BILL OF MATERIALS - Trims							
Description	Material	Source	Color	Finish	Location	Size	Quantity
Rib Knit	Cotton	Wawak Sewing Supplies	Hunter Green	Fabric	Edge of sleeves, waistband, collar	36'' x 9''	2
Zipper	Metal, Polyester	Wawak Sewing Supplies	Black	Metal, Fabric	Center Front	22''	1
Thread	Cotton/Polyester	Wawak Sewing Supplies	Black		All operations	TEX 40	

		DESCRIPTION: Hip Length Puffer Jacket with side seam pockets and rib knit trims. TEXTILE: Water resistant nylon/poly blend and cotton/poly blend rib knitting
		Style#01506650

BILL OF MATERIALS - Labels and Packaging						
Product	Description	Source	Material/content	Dimensions	Location	Method of attachment
Brand Tag	Tag with brand name	Dutch Label Company	Cotton/Poly	3" x 1"	Center back inside, 1.5" below edge	Top Stitching
Size Tag	Tag with garment size	Dutch Label Company	Cotton/Poly	3" x 1"	1/8" up from bottom of logo tag	Top Stitching

Tag Example:

